

1. Levels of Laboratories: Primary, Secondary, and Tertiary

Clinical laboratories are an integral part of the healthcare delivery system. They provide essential diagnostic information required for disease prevention, diagnosis, treatment, and monitoring. Based on the **scope of services, infrastructure, manpower, and complexity of tests**, laboratories are classified into three levels: **Primary, Secondary, and Tertiary**.

1. Primary Level Laboratory

These are the **basic laboratories** found in **primary health centers (PHCs), community health centers (CHCs), dispensaries, and small clinics**.

Characteristics:

- First point of contact between patients and health services.
- Provides **simple and basic diagnostic tests**.
- Staffed by **medical laboratory technicians or assistants**.
- Limited infrastructure and equipment.

Services Provided:

- **Hematology:** Hemoglobin estimation, Total WBC/RBC count, Differential count, Packed Cell Volume, ESR.
- **Urine and Stool Examination:** Albumin, Sugar, Microscopy for pus cells, RBCs, ova, cysts, parasites.
- **Rapid Tests:** Malaria rapid test, Dengue NS1, Typhoid rapid card, HIV screening, Hepatitis B surface antigen, VDRL (syphilis).
- **Blood Grouping & Crossmatching:** Basic blood typing (ABO and Rh).
- **Pregnancy Test:** Urine hCG test.
- **Blood Sugar:** Random/fasting blood glucose (glucometer or simple kits).

Importance:

- Early disease detection.
 - Helps in rural/remote healthcare delivery.
 - Reduces the burden on higher-level laboratories.
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2. Secondary Level Laboratory

These are **intermediate laboratories** generally attached to **district hospitals, large private hospitals, or diagnostic centers**.

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Characteristics:

- Wider range of diagnostic services compared to primary labs.
- Staffed by **qualified pathologists, microbiologists, biochemists, and trained MLTs.**
- Equipped with **semi-automated or fully automated analyzers.**
- Acts as a referral lab for primary-level centers.

Services Provided:

- **Hematology:** Complete blood count (CBC), Peripheral smear, Reticulocyte count, Bone marrow smear preparation.
- **Biochemistry:** Liver function test (LFT), Kidney function test (KFT), Lipid profile, Cardiac enzymes (CPK-MB, Troponin), Blood gases (ABG).
- **Microbiology:** Culture and sensitivity (urine, pus, sputum, blood, stool), Gram staining, Ziehl-Neelsen stain for TB, Fungal culture.
- **Immunology & Serology:** ELISA tests for HIV, Hepatitis, Dengue, ANA test, RA factor.
- **Histopathology & Cytology:** FNAC, Pap smear, basic tissue biopsy processing.
- **Blood Bank Services:** Blood grouping, crossmatching, storage, and transfusion services.

Importance:

- Provides confirmatory and specialized tests.
 - Supports district hospitals and referral healthcare.
 - Helps in outbreak investigations and disease control.
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3. Tertiary Level Laboratory

These are **advanced, highly specialized laboratories** usually attached to **medical colleges, research institutes, super-specialty hospitals, and national reference laboratories.**

Characteristics:

- Equipped with **sophisticated and advanced technology.**
- Staffed by **specialist doctors (MD Pathology, Microbiology, Biochemistry, etc.), senior technologists, and researchers.**
- Provides **high-end and research-based diagnostic services.**
- Serves as **referral and teaching centers.**

Services Provided:

- **Advanced Hematology:** Flow cytometry, Hematological malignancy markers, Coagulation profile, Bone marrow biopsy analysis.
- **Advanced Biochemistry & Molecular Biology:** Hormonal assays (Thyroid profile, Cortisol, Insulin), Tumor markers (CEA, AFP, PSA, CA-125), PCR-based tests, DNA/RNA sequencing, Genetic testing.
- **Advanced Microbiology:** Automated culture systems, Antimicrobial susceptibility testing, Molecular diagnostics (PCR for TB, HIV viral load, COVID-19 RT-PCR).
- **Histopathology:** Immunohistochemistry, Frozen section, Electron microscopy, Cancer pathology.
- **Specialized Units:** Toxicology, Forensic laboratories, National disease surveillance labs.

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- **Blood Bank & Transfusion Medicine:** Apheresis, Stem cell collection, Bone marrow transplantation support.

Importance:

- Provides **definitive and highly specialized diagnosis**.
 - Essential for **complex cases, rare diseases, and research**.
 - Acts as **training centers for MLT and medical students**.
 - Contributes to **national health programs, quality control, and policy-making**.
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Conclusion

- **Primary laboratories** → Focus on basic, cost-effective, and rapid tests for early diagnosis.
 - **Secondary laboratories** → Provide a broader range of diagnostic and confirmatory tests with moderate technology.
 - **Tertiary laboratories** → Deliver advanced, highly specialized diagnostic services, research, and training.
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2.Reference Laboratories, Research Laboratories, and Specific Disease Reference Laboratories

Laboratories form the backbone of modern healthcare systems. While primary, secondary, and tertiary laboratories provide diagnostic services at different levels, there are also **specialized laboratories** with distinct roles in supporting healthcare, public health, and medical research. Among these are **Reference Laboratories, Research Laboratories, and Specific Disease Reference Laboratories**.

1. Reference Laboratories

Reference laboratories are **specialized, high-level laboratories** that provide confirmatory testing, standardization, quality assurance, and advanced diagnostic services. They serve as the **final authority** for complex or disputed test results.

Characteristics:

- Equipped with **state-of-the-art instruments and advanced diagnostic techniques**.
- Staffed by **highly qualified specialists, scientists, and technologists**.
- Provide **guidance, training, and external quality assurance programs (EQAS)** for lower-level laboratories.
- Act as **national or regional referral centers**.

Functions:

- **Confirmatory Diagnosis:** Recheck and validate results of complicated or rare cases.
- **Standardization:** Develop and implement laboratory standards, protocols, and SOPs.
- **Quality Control:** Conduct external quality assurance and proficiency testing for other labs.
- **Training & Education:** Train laboratory personnel, MLT students, and clinicians.
- **Policy Support:** Assist governments and health agencies in disease surveillance and control.

Examples:

- National Institute of Virology (NIV), Pune – India.
 - Centers for Disease Control and Prevention (CDC), Atlanta, USA.
 - National Reference Laboratories for TB, HIV, Malaria, etc.
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2. Research Laboratories

Research laboratories are dedicated to **scientific study and innovation**. They focus not only on diagnostics but also on **discovering new knowledge, techniques, and treatments**.

Characteristics:

- Located in **medical colleges, universities, research institutes, and biotech companies**.
- Equipped with **advanced research instruments** such as PCR machines, sequencing platforms, cell culture facilities, and flow cytometers.

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- Work involves **basic, applied, and translational research.**

Functions:

- **Basic Research:** Study the biology, genetics, and mechanisms of diseases.
- **Applied Research:** Develop new diagnostic kits, vaccines, and therapeutic strategies.
- **Translational Research:** Bridge the gap between laboratory research and clinical application.
- **Epidemiological Studies:** Understand disease patterns, spread, and risk factors.
- **Innovation:** Contribute to the development of new laboratory technologies and automation.

Examples:

- Indian Council of Medical Research (ICMR) Laboratories.
 - CSIR (Council of Scientific and Industrial Research) labs.
 - WHO Collaborating Research Centers.
 - AIIMS Research Laboratories (India).
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3. Specific Disease Reference Laboratories

These laboratories are dedicated to **diagnosis, research, and monitoring of a single disease or a group of related diseases.** They play a crucial role in **disease control, elimination, and eradication programs.**

Characteristics:

- Focused expertise in **a single disease area** (e.g., TB, HIV, Malaria, COVID-19, Influenza, Cancer).
- Act as **national or international reference points** for disease surveillance.
- Provide **specialized diagnostic, molecular, and epidemiological services.**

Functions:

- **Diagnostic Services:** Perform highly sensitive and specific tests for a particular disease.
- **Surveillance:** Monitor disease outbreaks and emerging strains.
- **Research & Development:** Study pathogenesis, drug resistance, and vaccine development.
- **Training:** Build capacity of healthcare workers in disease-specific diagnosis and management.
- **Policy Input:** Provide data for government health programs and WHO initiatives.

Examples:

- National Tuberculosis Reference Laboratories (NTRLs).
 - National AIDS Control Organization (NACO) Reference Labs for HIV.
 - WHO Influenza Reference Laboratories.
 - National Cancer Institute (NCI), USA.
 - COVID-19 RT-PCR and Genome Sequencing Reference Labs.
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Conclusion

- **Reference Laboratories** → Provide confirmatory diagnosis, quality control, and guidance to other laboratories.
- **Research Laboratories** → Focus on innovation, discovery, and advancement of medical science.
- **Specific Disease Reference Laboratories** → Dedicated to a particular disease for diagnosis, surveillance, and control.

Together, these specialized laboratories ensure that healthcare is **accurate, innovative, and prepared for emerging health challenges**, playing a vital role in **diagnostics, research, education, and public health policy**.

3. Infrastructure in the Laboratories: Reception and Specimen Collection

A well-planned **laboratory infrastructure** is essential for efficient, safe, and quality diagnostic services. The arrangement of laboratory space should ensure **smooth workflow, infection control, patient comfort, and staff safety**. Among the most important areas in a medical laboratory are the **Reception Area** and the **Specimen Collection Area**, which form the **first point of contact between the patient and the laboratory**.

1. Reception Area

The reception is the **front desk and entry point of the laboratory**, where patients and visitors first interact with laboratory staff.

Functions of Reception:

- **Patient Registration:** Recording patient details (name, age, sex, address, clinical history).
- **Test Requisition:** Receiving test requests from doctors or patients.
- **Guidance:** Directing patients to appropriate counters (billing, collection area, consultation).
- **Billing and Payments:** Generating invoices and recording payment details.
- **Specimen Labeling:** Assigning unique identification numbers/barcodes for samples.
- **Information Desk:** Answering patient queries and providing reports once ready.

Infrastructure Requirements:

- **Location:** Easily accessible, near the entrance of the laboratory.
- **Furniture:** Reception counter, chairs for waiting patients, tables, and storage racks.
- **Technology:** Computers, printers, Laboratory Information Management System (LIMS), telephones.
- **Safety Measures:** Hand sanitizers, masks, and basic infection prevention protocols.
- **Ambience:** Clean, well-ventilated, adequate lighting, and patient-friendly environment.

Importance:

- Acts as the **interface between patients and laboratory services**.
- Ensures **smooth flow of patient data and samples**.
- Builds **trust and confidence** through proper communication.

2. Specimen Collection Area

The specimen collection area is where **biological samples (blood, urine, stool, sputum, swabs, etc.)** are collected from patients for laboratory testing.

Functions of Specimen Collection:

- **Pre-analytical phase management** (most errors occur here).
- **Sample Collection:** Blood, urine, stool, sputum, body fluids.
- **Patient Preparation:** Fasting instructions, sample timing (e.g., morning urine, fasting glucose).
- **Labeling:** Immediate and proper labeling of collected samples.
- **Temporary Storage:** Maintaining correct temperature (refrigerators, cold boxes) until transfer to processing area.
- **Biohazard Disposal:** Safe disposal of needles, syringes, gloves, and other biomedical waste.

Infrastructure Requirements:

1. **Space & Layout:**
 - Separate area from reception and testing rooms.
 - Should ensure **privacy and comfort** for patients.
 - Divided into sections:
 - **Blood Collection Room** (phlebotomy).
 - **Urine/Stool Collection Room** (toilets with clean containers).
 - **Special Collection Room** (sputum for TB, swabs for culture).
2. **Furniture & Fixtures:**
 - Comfortable chairs or reclining couches for blood collection.
 - Armrests for phlebotomy.
 - Washbasins with running water, soap, and hand sanitizers.
3. **Equipment & Supplies:**
 - Syringes, vacutainers, lancets, tourniquets.
 - Collection tubes (EDTA, citrate, plain, fluoride).
 - Containers for urine, stool, sputum, and swabs.
 - Cold storage for temperature-sensitive samples.
4. **Safety Provisions:**
 - Sharps disposal containers.
 - Autoclave bags for biomedical waste.
 - PPE (gloves, masks, gowns).
 - Spill kits for accidental sample spillage.

Importance:

- Ensures **high-quality samples**, reducing pre-analytical errors.
 - Improves **patient comfort and confidence**.
 - Prevents **cross-infection and contamination**.
 - Maintains **chain of custody** for medico-legal samples.
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Conclusion

The **reception and specimen collection areas** are critical parts of laboratory infrastructure.

- **Reception** manages patient entry, registration, billing, and test requisition.
- **Specimen collection** ensures safe and accurate sample collection, handling, and storage.

A well-designed infrastructure not only improves the **efficiency and quality of laboratory services** but also enhances **patient satisfaction, safety, and trust** in the healthcare system.

4. Infrastructure in the Laboratories: Quality Water Supply, Power Supply, Work Area, and Specimen/Sample/Slide Storage

A well-structured laboratory requires proper infrastructure to ensure accuracy, efficiency, and safety in diagnostic testing. Four essential components of laboratory infrastructure include: **quality water supply, uninterrupted power supply, adequate work area, and proper specimen/sample/slide storage.**

1. Quality Water Supply

Water is a critical reagent in most laboratory procedures, especially in **biochemistry, hematology, histopathology, and microbiology.**

Requirements:

- **Continuous supply** of clean, safe water.
- **Deionized/Distilled water** for preparation of reagents and buffers.
- **Ultrapure water** for molecular biology and sensitive assays.

Uses in Laboratory:

- Preparation of stains, reagents, and media.
- Running biochemical analyzers.
- Washing and cleaning glassware and instruments.
- Histopathology processing (tissue dehydration and staining).
- Handwashing and infection control.

Quality Standards:

- Free from **organic and inorganic impurities.**
 - Low conductivity ($<1 \mu\text{S/cm}$ for ultrapure water).
 - Sterile water for cell culture and microbiology.
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2. Power Supply

Reliable electricity is essential for running laboratory equipment and maintaining sample integrity.

Requirements:

- **Uninterrupted Power Supply (UPS):** For critical instruments like autoanalyzers, PCR machines, and biosafety cabinets.
- **Backup Generators/Inverters:** To prevent delays and sample spoilage during power cuts.
- **Voltage Stabilizers:** To protect sensitive instruments from voltage fluctuations.

Importance:

- Running automated analyzers, microscopes, incubators, centrifuges, refrigerators, and freezers.
 - Maintaining cold chain for specimens and reagents.
 - Powering biosafety hoods for infection control.
 - Ensuring accurate and uninterrupted testing.
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3. Work Area

The laboratory work area should be designed to promote **efficient workflow, safety, and prevention of contamination.**

Requirements:

- **Sufficient Space:** Each worker should have adequate bench space.
- **Zoning:**
 - **Clean Area:** Reagent preparation, sterile procedures.
 - **Work Area:** Routine testing, microscopy.
 - **Dirty Area:** Sample reception, waste disposal.
- **Ventilation & Lighting:** Bright, natural or artificial lighting and cross-ventilation.
- **Furniture & Benches:** Chemical-resistant benches, stools, sinks.
- **Safety Facilities:** Fire extinguisher, eyewash stations, first-aid kit.

Importance:

- Prevents **cross-contamination.**
 - Promotes **smooth workflow.**
 - Ensures **staff safety.**
 - Improves **accuracy and efficiency** in testing.
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4. Specimen / Sample / Slide Storage

Proper storage of biological specimens and laboratory slides is essential for **test validity, medico-legal purposes, and research reference.**

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Types of Specimens Stored:

- **Blood samples** (whole blood, plasma, serum).
- **Urine, stool, sputum** samples.
- **Histopathology specimens** (tissue biopsies, paraffin blocks).
- **Cytology slides** (Pap smear, FNAC).
- **Microbiology cultures** (bacterial, viral, fungal isolates).

Storage Requirements:

- **Short-term storage:** Refrigerators (2–8°C) for blood, urine, serum.
- **Long-term storage:**
 - Freezers (-20°C to -80°C) for plasma, DNA, RNA.
 - Paraffin blocks at room temperature.
 - Microbiology stock cultures in glycerol at -80°C.
- **Slides:**
 - Histopathology and cytology slides preserved in slide boxes.
 - Stained slides stored with labels for future reference.
 - Permanent mounting using DPX or Canada balsam.

Importance:

- Maintains **integrity of samples** for accurate diagnosis.
- Provides **archival material** for medico-legal cases.
- Facilitates **teaching, training, and research**.
- Helps in **quality assurance and repeat testing** if needed.

Conclusion

For a laboratory to function effectively, it must have:

- **Quality water supply** for reagents and cleaning,
- **Reliable power supply** to ensure uninterrupted testing,
- **Well-designed work area** to promote safety and workflow, and
- **Proper specimen/sample/slide storage** for accuracy, medico-legal, and research purposes.

Together, these infrastructural elements ensure that laboratory services are **safe, efficient, reliable, and of high quality**, which is vital for both patient care and scientific progress.

Cold Storage

Cold storage is an essential component of medical laboratories, hospitals, and diagnostic centers. It is used for the preservation of biological samples, reagents, blood products, and medicines that require specific temperature conditions. Proper cold storage ensures the stability and efficacy of laboratory materials, preventing degradation and maintaining diagnostic accuracy. Different temperature zones such as refrigeration (2–8°C), freezing (-20°C), and ultra-low freezers (-80°C) are used based on the type of specimen. Maintaining temperature logs and using alarm systems for deviations are crucial for quality assurance.

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Record Room

The record room in a medical laboratory serves as the central repository of patient reports, laboratory records, quality control data, and administrative files. A well-maintained record room ensures easy retrieval of patient history and supports legal, academic, and research purposes. With the advent of digital health records, many laboratories are shifting to electronic storage, but physical record rooms remain necessary for backup and compliance with regulatory authorities. Proper filing, labeling, and restricted access guarantee confidentiality and efficient management.

Wash Room

The wash room is a vital support area in laboratories, ensuring personal hygiene and basic infection control. It must be equipped with hand-washing facilities, clean water supply, soap or hand sanitizer, and proper ventilation. For laboratory professionals, regular hand washing before and after handling specimens is mandatory to prevent contamination and cross-infection. Cleanliness and sanitation of wash rooms reflect the overall safety culture of a laboratory environment.

Biomedical Waste Room

Biomedical waste management is a critical responsibility of healthcare facilities. The biomedical waste room is a designated area for the temporary storage and segregation of infectious and non-infectious waste before disposal. Waste must be segregated at source into color-coded bins: yellow (infectious waste), red (contaminated plastics), blue (glassware and sharps), and black (general waste). The biomedical waste room should be well-ventilated, secured, and regularly disinfected to avoid accidental exposure and environmental hazards. Adherence to Biomedical Waste Management Rules (latest amendments) is mandatory to ensure safety for both workers and the community.

Fire Safety

Fire safety in laboratories and healthcare institutions is of paramount importance due to the presence of chemicals, electrical equipment, and flammable materials. Every laboratory must be equipped with fire extinguishers (CO₂, foam, and dry chemical types depending on risk), fire alarms, and emergency exits. Staff should be trained in fire drills, evacuation procedures, and the use of extinguishers. Preventive measures such as avoiding electrical overloads, proper storage of chemicals, and ensuring clear escape routes significantly reduce fire hazards. Fire safety is not only a legal requirement but also a life-saving necessity.

1. Cold Storage

Maintains stability of biological samples and reagents.

Temperature ranges:

Refrigerator: 2–8°C

Freezer: –20°C

Ultra-low freezer: –80°C

Used for: blood, plasma, vaccines, culture media, enzymes.

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Requires: temperature monitoring, alarm systems, backup power.

2. Record Room

Stores laboratory and patient records.

Functions: legal, research, and reference purposes.

Organization: systematic filing, coding, indexing.

Confidentiality: restricted access, compliance with data protection laws.

Transition to **electronic medical records (EMR)** in modern labs.

3. Wash Room

Ensures hygiene and infection control.

Must have:

Running water, soap/hand sanitizer.

Adequate lighting and ventilation.

Regular cleaning and disinfection.

Prevents cross-contamination and infection spread.

4. Biomedical Waste Room

Designated area for waste segregation and storage.

Waste categories (color-coded):

Yellow: human/animal waste, soiled dressings.

Red: contaminated plastics (tubes, catheters).

Blue: sharps, glassware.

Black: general/non-hazardous waste.

Must be: ventilated, disinfected, locked.

Disposal: incineration, autoclaving, deep burial (as per rules).

5. Fire Safety

Fire risks: chemicals, gases, electrical overload.

Safety equipment:

Fire extinguishers (CO₂, foam, dry powder).

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Smoke detectors, fire alarms.

Fire blankets, sprinklers.

Protocols:

Fire drills, evacuation plans.

Training for staff in extinguisher use.

Clear emergency exits.

Preventive measures: safe chemical storage, proper wiring, avoiding open flames.

qualifications as per NABL documentation for B.Sc. MLT students. However, after searching authoritative sources—including the official NABL criteria—I couldn't find any specific NABL guidelines detailing **educational qualifications for B.Sc. MLT students**. NABL typically sets accreditation requirements for laboratories themselves, not for student qualifications. ([NABL India](#), [Scribd](#))

What NABL Covers

NABL (National Accreditation Board for Testing and Calibration Laboratories) focuses on accrediting **medical testing laboratories**, ensuring they comply with ISO standards (such as ISO/IEC 17025 and ISO 15189). ([NABL India](#))

Individuals wishing to become NABL assessors need a **bachelor's degree and at least 5 years of lab experience**, along with successful completion of a NABL training course.

However, these criteria are **not about academic programs or student qualifications**, but rather about lab accreditation and technical assessor competence.

Qualifications for B.Sc. MLT Students (Contextual Overview)

Since NABL doesn't specify student-level qualification standards, here are relevant benchmarks drawn from related accreditation bodies and academic norms:

1. Accreditation Norms for MLT Programs

Bodies like the **National Accrediting Agency for Clinical Laboratory Sciences (NAACLS)** require that MLT programs lead to at least an **associate degree or above** (which would be a B.Sc. in many countries). ([naaccls.org](#))

Programs must include structured **clinical/applied learning experiences**, supported by formal affiliations with hospitals or training labs. ([naaccls.org](#))

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2. Academic and Clinical Training Requirements

For **ASCP certification (U.S.)**, eligibility pathways for MLT include:

Completing a **NAACLS-accredited MLT program within the last 5 years**; or

Completing a military MLT training; or

Holding several years of acceptable lab experience.([MTS](#))

These standards imply that B.Sc. MLT programs should encompass both classroom-based theory and practical training in Hematology, Microbiology, Chemistry, etc.

3. Admission Criteria for B.Sc. MLT Programs (India)

Typical eligibility for B.Sc. MLT:

10+2 with science background (Biology, Chemistry, Physics)

Minimum marks (often 50–60%)

Entrance exams or merit-based selections, depending on institution.([Global A1 Institutes](#))

Qualifications for B.Sc. MLT Students (Within NABL)

Below is an essay that situates student qualifications for B.Sc. MLT in the broader framework of accreditation expectations and academic norms.

Essay: Academic Qualifications for B.Sc. MLT Students in Light of Accreditation Standards

A **Bachelor of Science in Medical Laboratory Technology (B.Sc. MLT)** program must be structured to meet both academic rigor and practical training requirements, aligning with accrediting bodies like NAACLS and indirectly supporting laboratory accreditation by organizations like NABL.

1. Educational Foundation

Prerequisite Education: Candidates typically complete 10+2 with a focus on science (Biology, Chemistry, Physics), maintaining a minimum of 50–60% depending on institutional norms.([Global A1 Institutes](#))

Academic Duration: Programs span **3 to 4 years**, offering comprehensive coverage of Medical Microbiology, Clinical Biochemistry, Pathology, Hematology, Blood Banking, and Lab Management.([Global A1 Institutes](#))

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2. Accreditation Standards & Program Design

Accreditation Requirements: To align with NAACLS standards, MLT programs typically confer an **associate or higher degree**, with formal documentation of course completion and clinical training. (naaccls.org)

Practical Training Components: Programs must include **clinical/applied learning** in hospital or lab settings via affiliated institutions (MOUs, etc.). (naaccls.org)

3. Clinical Competence and Certification Readiness

Certification Pathways: Graduates are often expected to qualify for recognized certifications such as ASCP MLT—requiring completion of an accredited program or sufficient lab experience. ([MTS](#))

Skill Development: The curriculum should ensure proficiency in diagnostic procedures, analytical techniques, quality control, safety protocols, and laboratory ethics—preparing candidates for both certification exams and real-world responsibilities.

4. Alignment with NABL Accreditation Objectives

While NABL accreditation applies to laboratories, not students, well-trained B.Sc. MLT graduates contribute to **quality assurance culture in labs**:

Their education should emphasize **ISO standards (e.g., ISO 15189)**, including aspects like proper documentation, test validation, equipment calibration, and bio-safety.

By instilling these principles in student training, educational programs support future compliance-driven professionals who reinforce lab integrity and accreditation readiness.

Summary Table: Qualification Essentials for B.Sc. MLT Students

Category	Details
Entry Requirements	10+2 with science subjects (50 – 60% marks); entrance exam or merit-based selection.
Degree Program	3 – 4 years B.Sc. MLT; includes theoretical and practical disciplines in lab sciences.
Accreditation Alignment	Meets NAACLS norms: degree level, clinical rotations, formal learning affiliations.
Certification Readiness	Structured to enable eligibility for certifications like ASCP MLT.
NABL Context	Supports lab accreditation indirectly via emphasis on quality, safety, and ISO standard care.

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NABL does not articulate qualifications for B.Sc. MLT students—their focus is on labs and assessors. ([NABL India](#), [Scribd](#))

However, for B.Sc. MLT programs, standards from bodies like NAACLS and frameworks that prepare students for certification (e.g., ASCP) help ensure academic and practical competence.

UNIT-III

1. Audit in Medical Laboratory

Step-by-step process of Audit in Medical Laboratory with use cases:

1. Define the Audit Scope and Objectives:

- Decide what the audit will cover—such as regulatory compliance, internal quality systems, or supplier evaluations.
- Identify departments, processes, and regulatory standards involved (e.g., ISO 15189, CLIA).

Use case: Preparing for accreditation renewal requires auditing all lab sections for compliance with ISO standards.

2. Audit Planning and Team Selection:

- Select qualified auditors.
- Develop a detailed audit plan including timelines and documents needed.

Use case: Assign quality managers and lab supervisors as auditors for internal audit readiness.

3. Document and Record Review:

- Review key documents such as SOPs, quality manuals, equipment calibration logs, training records, and previous audit reports.

Use case: Checking if calibration records meet maintenance schedules to ensure equipment reliability.

4. Conduct Opening Meeting:

- Present the audit plan to laboratory staff.

- Clarify objectives, scope, and confidentiality.

Use case: Introduce auditors and discuss the audit process with lab managers and staff.

5. On-site Observation and Interviews:

- Observe lab workflows and processes to verify they align with documented procedures.

- Interview staff to assess competency and compliance.

Use case: Watch specimen handling to ensure adherence to biosafety protocols; interview technicians on quality control processes.

6. Identify and Record Findings:

- Document any non-conformities, gaps, or improvements.

- Support findings with evidence.

Use case: Noting a missed calibration or deviation from SOP in specimen processing.

7. Prepare and Issue Audit Report:

- Summarize scope, processes audited, findings, and recommend corrective actions.

- Assign responsibilities and timelines.

Use case: Reporting an out-of-tolerance equipment calibration and recommending immediate correction.

8. Follow-Up and Corrective Actions:

- Verify implementation and effectiveness of corrective actions.

- Re-audit or perform spot checks if needed.

Use case: Confirming the calibration issue was corrected and documented.

9. Maintain Audit Readiness:

- Keep documentation updated.
- Conduct regular internal audits and staff training.

Use case: Routine internal audits to ensure continual compliance and improvement.

Overall, an audit in a medical laboratory ensures compliance with regulatory and quality standards, improves lab performance, and ensures reliable patient results. Each step involves a systematic review of documents, processes, staff competency, and corrective measures to address identified gaps.^{[1][2][3][4]}

Example Use Case:

A hospital laboratory plans an external audit for ISO 15189 accreditation. They begin by defining the scope (all hematology and microbiology sections), assign an internal audit team, review SOPs and past reports, hold an opening meeting with staff, observe daily operations, document non-conformities like delays in result reporting, issue a report with corrective action plans, and follow up to ensure all issues are resolved prior to the external assessor's visit.^{[5][2]}

This structured approach guarantees that medical laboratories consistently meet standards, maintain data integrity, and uphold patient safety

2. Introduction and importance NABL AND CAP

NABL (National Accreditation Board for Testing and Calibration Laboratories) and CAP (College of American Pathologists) are two prestigious accreditation bodies for medical laboratories, with distinct introductions, importance, and use cases.

Introduction:

- NABL is an autonomous accreditation body under the Quality Council of India focused on assessing the technical competence and reliability of testing and calibration laboratories in India. It aligns with ISO/IEC 17025 and ISO 15189 standards, offering national and international recognition.
- CAP is a US-based internationally recognized accreditation body that certifies laboratories worldwide, emphasizing the highest standards in laboratory processes, proficiency testing, and continual quality improvement.

Importance:

- NABL accreditation assures regulatory compliance, technical competence, and accuracy of test results within India. It enhances customer confidence and adherence to recognized quality standards.
- CAP accreditation goes beyond compliance; it fosters a culture of continuous improvement, innovation, and peer learning. CAP laboratories maintain readiness through surprise audits and meet rigorous US and international standards, often required by US regulatory and healthcare bodies.

Use Cases:

- A hospital lab in India seeks NABL accreditation to demonstrate reliability, meet Indian regulatory requirements, and gain national credibility; it follows NABL's documented processes, quality controls, and staff competency guidelines.

- An international diagnostic lab or a US-based hospital lab pursues CAP accreditation to benchmark against global standards, participate in proficiency testing, and benefit from peer inspections promoting advanced quality culture.
- Labs targeting both Indian and global patients may obtain dual NABL and CAP accreditations, ensuring broad recognition and highest quality assurance for test outcomes.

In summary, NABL provides technical and regulatory accreditation primarily for Indian laboratories, while CAP offers a global standard focused on continuous quality enhancement. Both accreditations are vital for patient safety, reliable diagnostics, and laboratory excellence, and their choice depends on the lab's geographical focus and strategic goals.

3. RESPONSIBILITY, PLANNING, HORIZONTAL, VERTICAL AND TEST AUDIT

The responsibilities, planning, and types of audits in a medical laboratory—namely horizontal, vertical, and test audits—are essential components of a comprehensive quality management strategy. Here's a detailed step-by-step explanation with use cases:

Responsibilities

- **Management:** Responsible for establishing the audit program, defining scope, and ensuring resources for audits.
- **Auditors:** Typically trained personnel or external experts, responsible for conducting audits based on predefined criteria.
- **Laboratory Staff:** Responsible for compliance with SOPs, providing access during audits, and implementing corrective actions.
- **Quality Manager:** Usually leads the audit process, reviews findings, and tracks corrective actions.^{[1][2]}

Planning

1. **Define Audit Objectives and Scope:** Clarify whether the audit focuses on compliance, process efficiency, or quality improvement.
 - Use case: Preparing for accreditation renewal by including all testing areas.
2. **Select Audit Type:** Internal, external, horizontal, vertical, or test.
3. **Develop Audit Plan:** Establish timelines, responsibilities, checklists, and documentation requirements.
 - Use case: Scheduling quarterly audits across departments.
4. **Allocate Resources:** Assign auditors and ensure they are trained.
5. **Notify and Prepare Staff:** Inform staff about the audit scope and expectations.

Types of Audits

Horizontal Audit

- **Definition:** Focuses on evaluating process consistency across various departments or functions within the laboratory.
- **Responsibility:** Usually performed by internal teams, emphasizing standardization.
- **Use Case:** Ensuring all departments follow calibration procedures uniformly, improving overall process consistency.

Vertical Audit

- **Definition:** Examines a specific process from start to finish, including pre-analytical, analytical, and post-analytical phases.
- **Responsibility:** Can be performed internally or by external agencies.
- **Use Case:** Auditing sample handling from receipt through testing and reporting to identify gaps in the entire workflow.

Test Audit

- **Definition:** Focused on specific tests or procedures, checking adherence to SOPs, accuracy, and data integrity.
- **Responsibility:** Conducted by trained personnel or external auditors.
- **Use Case:** Verifying the calibration of equipment used for a particular test and reviewing test records for compliance.

Step-by-Step Process with Use Cases:

1. **Preparation:** Develop checklists based on SOPs and regulatory requirements.
 - Use case: Creating audit checklists aligning with ISO 15189 standards.

2. **Execution:** Conduct the audit, observing processes, reviewing records, and interviewing staff.
 - Use case: Observing sample collection, reviewing calibration logs, validating result traceability.
3. **Documentation:** Record findings, non-conformities, and areas of improvement.
 - Use case: Documenting a deviation in sample storage temperature.
4. **Reporting:** Prepare and present an audit report with corrective actions.
 - Use case: Recommending retraining staff on SOPs following a procedural deviation.
5. **Follow-up:** Track and verify implementation of corrective actions.
 - Use case: Confirming closure of non-conformance related to equipment calibration.
6. **Review:** Management reviews audit outcomes to decide on improvements and re-audits.

Practical Use Case:

A hospital laboratory schedules quarterly horizontal audits focused on process standardization across testing departments. The auditors review documentation, observe workflows, and interview technicians. They identify inconsistencies in sample processing protocols, recommend retraining, and verify the corrective actions during the next audit cycle, ensuring compliance and process uniformity.^{[2][1]}

This structured approach ensures continuous quality improvement, regulatory compliance, and high standards of patient care.

4. FREQUENCY OF AUDIT AND DOCUMENTATION

The frequency of audits and documentation in medical laboratories are critical to maintaining quality, compliance, and continuous improvement. Here is a detailed step-by-step explanation including use cases:

Frequency of Audit

1. Internal Audits Frequency

- Typically conducted at least annually but can be more frequent depending on the laboratory's size, complexity, risk, and previous audit outcomes.
- Routine internal audits may be quarterly or biannually for key processes.
- Use case: A clinical lab performs quarterly internal audits on its critical testing departments to ensure ongoing compliance and process control.^[1]

2. External Audits Frequency

- Performed by accreditation bodies (e.g., NABL, CAP) usually every 1 to 3 years.
- Surveillance audits may be annual or biennial to ensure continued compliance between certification cycles.
- Use case: NABL conducts external recertification audits triennially with annual surveillance audits for accredited labs.^[1]

3. For-Cause Audits

- Unscheduled, triggered by complaints, nonconformities, deviations, or incident investigations.
- Use case: A lab conducts an immediate audit after a significant test discrepancy is reported to identify root causes and corrective actions.^[1]

4. Supplier and Test-Specific Audits

- Conducted based on risk and contract requirements, typically every 1 to 3 years.
- Use case: A laboratory audits its reagent supplier annually to verify quality and compliance.^[1]

Documentation

1. Audit Planning and Execution Records

- Include audit plans, checklists, procedures, schedules, and audit team assignments.
- Use case: Documenting the internal audit schedule and auditor assignments to maintain transparency and accountability.^[1]

2. Audit Findings and Reports

- Document nonconformities, observations, and opportunities for improvement.
- Must contain evidence and reference to relevant standards or procedures.
- Use case: An audit report details deviations in sample handling procedures supported by observations and records.^[1]

3. Corrective and Preventive Actions (CAPA)

- Records of identified actions, responsibilities, timelines, and verification of effectiveness.
- Use case: Documenting corrective actions after an equipment calibration failure and follow-up verification during subsequent audits.^{[2][1]}

4. Review and Approval

- Audit reports and CAPA documentation must be reviewed and signed off by laboratory management or quality assurance personnel.
- Use case: Monthly quality meetings include review and approval of audit summaries to ensure management oversight.^[2]

5. Retention and Accessibility

- Documents must be retained as per regulatory and accreditation requirements (often several years).
- Easily accessible for review during inspections or audits.
- Use case: Maintained audit and corrective action records for at least five years, retrievable during NABL accreditation assessments.^[2]

Practical Use Case:

A medical laboratory follows a structured audit frequency: quarterly internal audits of high-risk areas, annual reviews of SOP compliance, and triennial NABL external audits. All audit planning documents, checklists, findings, and CAPA reports are properly documented and reviewed monthly by quality management. When an out-of-specification result is reported, an unscheduled for-cause audit is conducted, documented thoroughly, and corrective actions are tracked to closure, ensuring continuous quality assurance and regulatory compliance.^{[2][1]}

This disciplined approach to audit frequency and documentation supports laboratory certification, ensures accuracy and reliability of testing, and maintains patient safety.

UNIT-IV

1.AWARENESS / SAFETY IN A CLINICAL LABORATORY ,GENERAL SAFETY PRECAUTIONS

Awareness and safety in a clinical laboratory are critical for protecting laboratory personnel, patients, and the environment. Here is a detailed step-by-step explanation of awareness and general safety precautions with use cases:

Step-by-Step Awareness and Safety in a Clinical Laboratory

1. Safety Awareness Training

- All laboratory personnel must undergo comprehensive safety training on hazards, emergency procedures, and proper use of Personal Protective Equipment (PPE).
- Use case: New staff attend mandatory safety orientation covering chemical, biological, and physical hazards in the clinical lab.^[1]

2. Use of Personal Protective Equipment (PPE)

- Staff must consistently use PPE such as gloves, gowns, masks, eye protection, and closed-toe shoes to minimize exposure to infectious agents and chemicals.
- Use case: Technicians wear gloves and face shields when handling blood specimens to prevent contamination and bloodborne infections.^[2]

3. Safe Handling and Disposal of Specimens and Chemicals

- Strict protocols must be followed for specimen collection, labeling, transport, and disposal of biohazardous waste, sharps, and chemicals.
- Use case: Using “one-handed” technique to dispose of needles in puncture-resistant sharps containers.^[2]

4. Workplace Hygiene and Cleanliness

- Regular cleaning of work surfaces, decontamination of spills, and proper hand hygiene practices are essential to prevent cross-contamination.
- Use case: Scheduled autoclaving of contaminated materials and frequent hand washing between tasks.^[3]

5. Equipment Safety and Maintenance

- Instruments must be regularly calibrated, maintained, and used according to manufacturer instructions and SOPs.
- Use case: Routine checks and calibration of centrifuges to ensure safe operation and prevent accidents.^[1]

6. Emergency Preparedness

- Staff should be aware of emergency exits, fire extinguishers, eyewash stations, and chemical safety showers.
- Use case: Regular drills on evacuation procedures and emergency response to chemical spills.^[4]

7. Chemical Hygiene Plan (CHP)

- Implement a written plan detailing hazard identification, exposure control, safe chemical handling, and employee training.
- Use case: Maintaining accessible Safety Data Sheets (SDS) for all chemicals used and proper labeling.^[1]

8. Avoidance of Unsafe Practices

- Prohibit mouth pipetting, eating or drinking in the lab, and wearing open-toed footwear.
- Use case: Strict enforcement of no eating zones and mandatory PPE use to reduce contamination risks.^[2]

General Safety Precautions Summary

Safety Area	Precaution	Use Case Example
PPE Use	Gloves, masks, gowns, eye protection	Wearing gloves and masks during blood handling ^[2]
Specimen Handling	Proper labeling and disposal protocols	Using one-handed needle disposal technique ^[2]
Work Environment Hygiene	Disinfect work surfaces, hand hygiene	Autoclaving contaminated materials regularly ^[3]
Equipment Safety	Calibration and maintenance	Regular centrifuge safety checks ^[1]
Chemical Safety	Follow CHP, use SDS, proper storage	Access to chemical safety data sheets ^[1]
Emergency Response	Know emergency route, eyewash, fire safety	Conducting fire and spill response drills ^[4]
Prohibited Activities	No eating, drinking, mouth pipetting	Enforcing no food/drink policies ^[2]

These precautions collectively create a safe working environment in clinical laboratories, preventing accidents, exposure to infectious agents or hazardous chemicals, and ensuring staff and patient safety.

2. SAFETY : GENERAL SAFETY MEASURES, BIOSAFETY PRECAUTIONS

Detailed Step-by-Step Explanation of Safety: General Safety Measures and Biosafety Precautions in a Clinical Laboratory with Use Cases

General Safety Measures

1. Safety Training and Awareness

- Conduct comprehensive safety training for all laboratory personnel on risks, emergency procedures, and use of safety equipment.
- Use case: New employees undergo an orientation session including fire safety, chemical hazards, and use of PPE.^[1]

2. Personal Protective Equipment (PPE)

- Always wear appropriate PPE such as gloves, lab coats, safety goggles, face shields, and closed-toe shoes.
- Use case: Technicians wear nitrile gloves and goggles while handling blood samples to avoid exposure to infectious agents.^[2]

3. Safe Chemical Handling

- Store chemicals properly in labeled containers; use fume hoods for volatile or toxic chemicals; never leave chemicals open.
- Use case: Flammable solvents are kept in explosion-proof cabinets and handled only in designated ventilated areas.^[3]

4. Equipment Safety

- Use instruments as per SOPs, ensure regular maintenance and calibration, and avoid unauthorized modifications.

- Use case: Regular maintenance schedules prevent centrifuge malfunctions and reduce accident risks.^[1]

5. Hygiene and Work Practices

- No eating, drinking, or smoking in laboratory; wash hands frequently, especially after glove removal or contact with specimens.
- Use case: Posted signs prohibit food in lab zones and promote handwashing protocols.^[4]

6. Emergency Preparedness

- Know locations of safety showers, eyewash stations, fire extinguishers, and emergency exits; conduct regular drills.
- Use case: Staff participate monthly in fire evacuation and chemical spill response drills.^[2]

7. Waste Disposal

- Follow biohazard and chemical waste disposal protocols; use designated containers for sharps, infectious waste, and chemicals.
- Use case: Needles disposed of in puncture-resistant sharps boxes; biohazard waste autoclaved before disposal.^[3]

Biosafety Precautions

1. Risk Assessment and Biosafety Levels

- Classify organisms by risk groups and apply appropriate Biosafety Level (BSL) practices (BSL-1 to BSL-4).
- Use case: Handling of HIV-positive specimens mandates BSL-2 practices with extra precautions such as biological safety cabinets.^[5]

2. Universal Precautions

- Treat all human samples as potentially infectious; use PPE and avoid exposures to blood/body fluids.
- Use case: Gloves always worn during venipuncture and sample processing to prevent exposure to bloodborne pathogens.^[3]

3. Specimen Handling and Transport

- Use leak-proof containers, proper labeling, and secure transport to prevent spills and contamination.
- Use case: Infectious samples transported in triple-container system with biohazard labeling.^[3]

4. Decontamination and Disinfection

- Use autoclaving, chemical disinfectants (phenolics, bleach, alcohols), and UV light for decontamination.
- Use case: Bench surfaces disinfected daily using 10% bleach solution to reduce microbial contamination.^[5]

5. Control of Aerosols and Sharps

- Use safety-engineered needles, avoid mouth pipetting, and utilize biological safety cabinets.
- Use case: Centrifuge tubes sealed with caps and inspected for cracks before spinning to prevent aerosol release.^[1]

6. Post-Exposure Management

- Immediate washing, reporting, and medical evaluation following spills or needlestick injuries.
- Use case: Staff member exposed to a splash immediately uses eyewash station and reports to occupational health.^[3]

This combination of general safety measures and biosafety precautions protects laboratory workers from chemical, physical, and biological hazards while ensuring safe, compliant operations in clinical laboratories.

3. LEVELS OF BIOSAFETY LABORATORIES: BSL1, BSL2,BSL3, AND BSL4

Biosafety Levels (BSL) classify laboratories based on the type of biological agents handled and the safety precautions required. Here is a detailed step-by-step explanation of BSL-1, BSL-2, BSL-3, and BSL-4 with use cases:

Biosafety Level 1 (BSL-1)

- **Agents:** Work involves well-characterized agents not known to cause disease in healthy humans (e.g., non-pathogenic *E. coli*).
- **Facility & Equipment:** Standard microbiological practices on open bench tops; no special containment equipment required.
- **Safety Practices:** Hand washing, prohibition of eating/drinking, use of gloves and lab coats as needed, mechanical pipetting devices used instead of mouth pipetting.
- **Access:** Restricted during work, but no special isolation from building traffic.
- **Use Case:** Teaching laboratories or municipal water testing labs manipulating harmless microbes.^{[1][2][3]}

Biosafety Level 2 (BSL-2)

- **Agents:** Moderate risk agents causing human disease with varying severity (e.g., Hepatitis B virus, HIV).
- **Facility & Equipment:** Limited access, biological safety cabinets (BSCs) for procedures with potential aerosol generation.
- **Safety Practices:** Enhanced PPE including gloves, lab coats, sometimes face shields; proper waste decontamination; training on bloodborne pathogens.
- **Use Case:** Clinical diagnostic labs handling patient specimens that may contain infectious agents.^{[4][5]}

Biosafety Level 3 (BSL-3)

- **Agents:** Indigenous or exotic agents with potential for respiratory transmission and serious disease (e.g., *Mycobacterium tuberculosis*, SARS-CoV-2).
- **Facility & Equipment:** Controlled access, directional airflow, sealed windows, respirators, use of Class II or III BSCs.
- **Safety Practices:** Personnel wear respirators and PPE; strict decontamination protocols; extensive facility design features to prevent aerosol escape.
- **Use Case:** Reference labs diagnosing tuberculosis or emerging respiratory infectious diseases.^{[5][6]}

Biosafety Level 4 (BSL-4)

- **Agents:** Dangerous and exotic agents with high risk of life-threatening disease and no known treatment or vaccine (e.g., Ebola, Marburg viruses).
- **Facility & Equipment:** Maximum containment: isolated zones, full-body positive-pressure suits, dedicated air supply, chemical decontamination showers, HEPA filtration.
- **Safety Practices:** Extremely restricted access, comprehensive safety and emergency protocols.
- **Use Case:** Specialized high-containment labs researching viruses like Ebola or smallpox.^{[6][5]}

Each BSL increases in complexity of engineering controls, PPE, and procedural safeguards to protect personnel, environment, and public health, based on the risk assessment of the agents handled.

4. PATIENT MANAGEMENT FOR CLINICAL SAMPLES COLLECTION , TRANSPORTATION AND PRESERVATION

Step-by-step detailed explanation of patient management for clinical sample collection, transportation, and preservation with use cases:

Step 1: Patient Preparation and Identification

- Explain the procedure to the patient to ensure cooperation and reduce anxiety.
- Verify patient identity using at least two identifiers (e.g., name, date of birth).
- Use case: Before venipuncture, the nurse confirms the patient's details verbally and checks the wristband to match with the lab requisition form.^{[1][2]}

Step 2: Collection of Clinical Samples

- Use appropriate, sterile, leak-proof containers specific to the test (e.g., blood tubes with preservatives, sputum cups).
- Follow proper techniques such as venipuncture for blood, midstream clean-catch for urine, or swab techniques for respiratory specimens.
- Use case: Nasopharyngeal swabs are collected with synthetic fiber swabs avoiding calcium alginate or wooden shafts to prevent test interference.^{[3][1]}

Step 3: Labeling

- Immediately label the specimen at the bedside with patient identifiers, date and time of collection, and test requested to avoid misidentification.
- Use case: Blood tubes are labeled with patient name and hospital ID at the point of collection by the healthcare worker collecting the sample.^[4]

Step 4: Transportation

- Transport specimens in sealed, leak-proof biohazard bags or containers.
- Maintain appropriate temperature controls (e.g., ice packs for samples requiring refrigeration).
- Minimize transport time to preserve specimen integrity.
- Use case: Urine samples are transported to the lab within 2 hours in insulated containers to avoid bacterial overgrowth.^{[5][3]}

Step 5: Preservation and Storage

- Store specimens as per test requirements: refrigerated (2-8°C), frozen (-20°C or -80°C), or room temperature.
- Follow maximum holding times to prevent degradation (e.g., blood gases must be analyzed within 30 minutes).
- Use case: Cerebrospinal fluid is stored at 4°C if testing is delayed beyond 1 hour to maintain viability of pathogens.^[6]

Step 6: Documentation

- Record patient demographic details, collection site, date/time, collector's name, and any special instructions.
- Maintain chain-of-custody records for forensic or critical samples.
- Use case: A detailed requisition form accompanies biopsy samples to the pathology lab including patient clinical history and collection details.^{[2][1]}

Step 7: Specimen Reception and Verification

- Upon arrival in the lab, verify specimen labeling, integrity, and accompanying documentation.
- Reject specimens that do not meet criteria (e.g., hemolyzed blood, unlabeled samples).

- Use case: A coagulation test sample is rejected because it was not collected in a sodium citrate anticoagulant tube as required.^[1]

This systematic approach ensures accurate, reliable diagnostic testing, patient safety, and optimal sample quality throughout the testing process.